

# TECHNICAL MILESTONES ON COGENERATION ENERGY PRODUCTION AT PAROSENI CENTRAL HEATING POWER PLANT

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**Abstract:** The production of electricity in Romania, from the beginning until today, was based on central heating power plants, mainly with its own energy resources. Power Plant Paroseni operates under subcritical parameters, it is part of the National Energy System and has the objective of producing thermal energy for the cities of the Jiu Valley and electricity supplied to the National Energy System. The purpose of the paper is to present historical and technical references regarding its structure and functioning.

**Keywords:** Paroseni central heating power plant, cogeneration history, energy.

## Short history of Paroseni Central Heating Power Plant

Paroseni CHPP is a central heating power station which produces electricity and heat using black coal mined from Jiu Valley as fuel and natural gas for ignition and to maintain the flame.

In June 1952 the Ministry of Electric Energy – The Institute for Energetic Studies and Design the Thermo-energetic Sector, according to the provisions of the “10 Year Electrification Plan” (1951-1960) of Romania, created, (using a design of the Moscow TEP Institute), the technical design of Paroseni Electric Plant, the future I.C.T. of Paroseni, while in 1953 the site management was set up for the construction of the I.C.T. Paroseni.

**First Step** – In 1956 the first energetic of 50 MW, and during the period comprised between 1957 and 1959 2 more energetic groups of 50 MW were turned on, groups which were operational until 2010, at present the groups are made redundant and their value reclaimed (fig. 1).

**Second Step** – In 1964 group no. 4 of 150MW was made operational, group which was the largest at that time. In 1989, the 150 MW group was stopped in order to update the technology. The technology update ended in August 2007, date when the energetic group operated within S.E.N (fig. 2).



**Figure 1.** Electricity generator and steam turbine, 50 MW group



**Figure 2.** Electricity generator and steam turbine, 150 MW group

## Modernization of the central heating power plant

After a 50 years operational period given

the conditions of a free energetic market, a renewal of the energetic capacity in Paroseni and for the non-viable units to be made redundant (i.e. three groups of 50 MW each) was absolutely required as well as for the renewal of the technology of group 4 of 150MW in order to meet the specific conditions imposed by the developments brought forward by “Romania’s Energetic Strategy” and “Romania’s Energetic Pathway”.

### The production capacities of Paroseni Power Station branches

The Paroseni Power station branch operates a state-of-the-art Energy Unit of 150 MW. The rehabilitation of the energy unit no. 4 was carried out with an investment of 496,363,713.84 lei. The present production capacity of Paroseni Power station is presented in Table 1:

**Table 1.** Equipment of the 150 MW group

No	Equipme nt	Nomi nal capac ity	Manuf acture r	Sta rt up	Fue l
1	Steam cauldron no. 4	540 t/h	Babcoc k Hitachi	20 07	Blac k coal / gas
2	Cogenerat ion steam turbine no. 4	150 MW/ 150 Gal/h	TURB OATO M – Ukraine	20 07	
3	Hot water cauldron no 1	103,2 Gcal/h	ICPET Bucharest IMUC Pitesti	19 99	Blac k coal / gas
4	Start-up heating plant (cauldron6 + cauldron 7)	2 X 20 t/h	LOSS-Germania	20 10	Gas

The sums invested to ensure the operation of Paroseni central heating power plant are the following: the rehabilitation of the energy unit no. 4 of 150 MW – 496,363,713.84 lei; installation of the start-up heating plant for group 4 of 150 MW – 10,854,273.20 lei; the

installation of a steam cauldron of 270 t/h and of a hot water cauldron of 100 Gcal/h – 206,127,934.26 lei.

The finalisation of the investments for the environment, respectively “The installation for the desulphurisation of the burning gas used for group 4 of 150 MW and the HWC of 100 Gcal/h” (GDI) and “The change of the present technology for the collection, transport and storing of cinder and ash” (DSS), have led to the complete fulfilment of the environment conditions imposed by the European Directive EC/2010/75. The amounts of money invested to ensure the future operation of Paroseni CHPP are the gas desulphurisation installation and the dense sludge system (GDI+DSS), namely 65,300,000.00 Euro.

The entire Paroseni CHPP was designed to operate on black coal mined in Jiu Valley. Moreover, its desulphurisation installation and the dense sludge system (finalised investments) were designed and built taking into consideration the fact that the energy unit no. 4 of the plant shall be operational using only Jiu Valley black coal. Tables 1 and 2 bring forward the values for the electricity and heat produced by the plant, while table 3 presents the data related to fuel, i.e. black coal, consumption.

**Table 2.** Produced electricity (MWh):

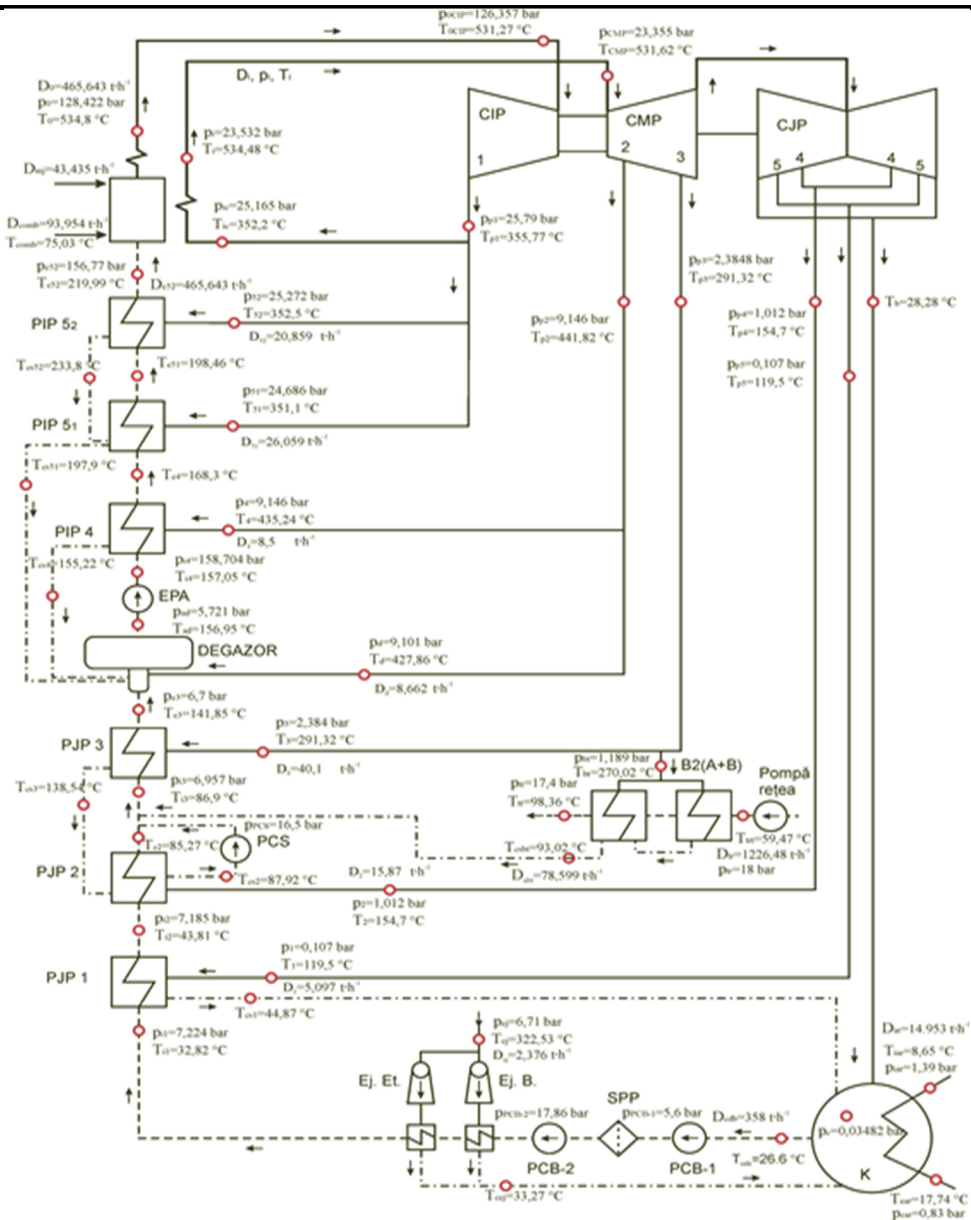
2007	2009	2011	2013	2015
714151	906556	987724	928647	855422

**Table 3.** Supplied heat (Gcal):

2007	2009	2011	2013	2015
117570	182457	179712	216465	187609

**Table 4.** Black coal consumption

	tone	Qi(kcal/kg)
2007	517076	3574,28
2009	640532	3615,12
2011	658879	3690,15
2013	664525	3758,69
2015	620330	3627,36



**Figure 3.** Diagram for the thermal-energetic balance steam generator – turbine, 130 MW, cogeneration

**Table 5.** Energetic indexes

Live steam flow, $\text{t}\cdot\text{h}^{-1}$	465,643
Heating steam flow, $\text{t}\cdot\text{h}^{-1}$	78,599
Internal processes steam flow, $\text{t}\cdot\text{h}^{-1}$	14
Mechanical efficiency, %	98,54
Generator efficiency, %	98,96
Cauldron efficiency, %	92,78
Cauldron specific fuel consumption, $(\text{g c.c.}) \cdot (\text{kg steam})^{-1}$	105,94

Specific heat consumption of the turbine, $\text{kJ}\cdot\text{kJ}^{-1}$	2,194
CPT, MW	12,825
Raw energetic efficiency, %	48,25
Gross energetic efficiency, %	34,25
Pipes efficiency, %	99
Specific heat consumption for electricity production for the group, $\text{kJ}\cdot\text{kWh}^{-1}$	9245,55
Gross heat consumption for electricity production for the group	10510,32
Specific fuel consumption for the group, $(\text{g c.c.}) \cdot (\text{kWh})^{-1}$	311,749
Specific steam consumption of the turbine, $(\text{kg steam}) \cdot (\text{kWh})^{-1}$	2,943
Conventional fuel specific consumption for the production of heat, $(\text{kg c.c.}) \cdot \text{Gcal}^{-1}$	159,49
Specific consumption of conventional fuel for the production of electricity in a heat operation mode, $(\text{g c.c.}) \cdot \text{kWh}^{-1}$	137,16

### The main activities and results: products and services

The operation of the plant may be described by the following flows of technological materials: the fuel and combustion air flow, operational water flow, reactive flow, steam flow, cooling water flow, burnt gases flow, cinder and ash flow.

### Energetic performance parameters for the 150 MW group

The energetic performances of the 150 MW group were determined using an energetic balance for cogeneration at different load levels. The main operational parameters were therefore calculated, energetic efficiency and the specific consumptions of the steam generator, turbine and of those of the energy unit, in order to emphasise their energetic characteristics and to analyse if they meet the designed parameters. A series of results regarding the cogeneration operation at 130 MW and thermal load 47,75 Gcal/h are brought forward.

The energetic parameters of the 150 MW group comprised in figure 3 were determined based on the data presented in the simplified thermal diagram.

### Conclusions

Paroseni central heating power plant represented the first 150 MW group built in the country and the largest of its time, being therefore the first central heating power plant in the country with an installed power of 300 MW, and subcritical parameters. It has been in operation since 1953, initially supplying only electricity in SEN, being modernised afterwards and becoming a central heating power plant. At present, the 150 MW group is rehabilitated and operational, being the only group operating on black coal which meets all the environmental conditions, and the European electricity efficiency parameters.

### References

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